

POWER PKG  
KITS  
SUPERCARGERS  
CRATE ENGINES  
CARBS & ACCESS.  
FUEL PUMPS  
GASKETS  
INSTALL ITEMS  
MANIFOLDS  
EFI  
HEADS  
CAMS & ACCESS.  
NITROUS  
WATER PUMPS  
ACCESS.  
EXHAUST  
SUSPENSION  
SHOCKS  
QWIKDATA



# CYLINDER HEADS S/B FORD



## SPECS: #60279 #60329 #60359

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.46"
Rocker stud diameter .....	3/8"
Pushrod diameter (A) .....	5/16"
Maximum valve lift.....	.575"
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	
Port volume .....	170cc
Valve size (60279/60329/60359).....	2.02"/1.90"/2.02"
<b>Exhaust</b>	
Port volume .....	.60cc
Valve size .....	1.60"

## FLOW DATA @ 28" H<sub>2</sub>O: #60329

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
72	132	183	216	245	249	244	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
57	104	142	159	170	174	175	

## FLOW DATA @ 28" H<sub>2</sub>O: #60359

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
70	128	183	219	251	255	246	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
57	104	142	163	170	174	175	

## SPECS: #60229 #60269 #60259

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.46"
Rocker stud diameter .....	3/8"
Pushrod diameter (A) .....	5/16"
Maximum valve lift.....	.575"
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	
Port volume .....	170cc
Valve size (60229/60259/60269).....	1.90"/2.02"/2.02"
<b>Exhaust</b>	
Port volume .....	.60cc
Valve size .....	1.60"

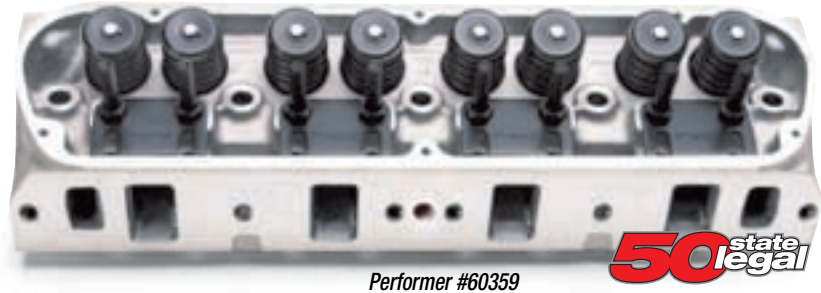
## FLOW DATA @ 28" H<sub>2</sub>O: #60229

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
72	132	183	216	245	249	244	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
57	104	142	159	170	174	175	

## FLOW DATA @ 28" H<sub>2</sub>O: #60259

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
70	128	183	219	251	255	246	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
57	104	142	163	170	174	175	

## FORD 289-351W



Performer #60359



### PERFORMER FORD

- 50-state street legal heads provide outstanding bolt-on performance for 1965-95 289, 302 and 351 Windsor V8s
- Capable of 300+ hp when matched with the Edelbrock Performer Total Power Package
- 1.90" intake valves are for use with stock pistons
- High-flow 2.02" intake valves are for use with pistons notched for valve clearance

	<b>Bare (single)</b>	<b>Complete (single)</b>
Street legal Performer with 1.90" intake valves .....	#60319	#60329
Street legal Performer with 2.02" intake valves .....	#60349	#60359
Street legal Performer with 2.02" intake valves machined for Fel-Pro® Loc Wire™ gaskets .....	N/A	#60279

**Important Notes:** Hardened pushrods required, use Edelbrock #9632 (flat tappet only). Will not accept rail rockers. 289-302 V8s require Head Bolt Bushings #9680 and either Head Bolt Kit #8552 (7/16") or stock head bolts. Match with Edelbrock head gasket sets on pages 44-45. Bare heads will have valve guides and seats installed, but will require final sizing & a valve job to match the valves you will be using. Recommended spark plugs 14mm x 3/4" reach with flat gasket seat (Champion RC12YC).



Performer RPM Polished #602519

### PERFORMER RPM FORD

- Designed for non-emissions 289, 302, and 351-Windsor Ford engines
- Maximum performance in the 1500-6500 rpm range for high performance street
- 1.90" intake valves are for use with stock pistons and high-flow 2.02" intake valves work with pistons notched for valve clearance

	<b>Bare (single)</b>	<b>Complete (single)</b>
Performer RPM with 1.90" intake valves.....	#60219*	#60229*
Performer RPM with 2.02" intake valves.....	#60249*	#60259*
Polished Performer RPM with 2.02" intake valves.....	N/A	#602519*
Performer RPM with 2.02" intake valves machined for Fel-Pro® Loc Wire™ gaskets .....	N/A	#60269*

**Important Notes:** Hardened pushrods required, use Edelbrock #9632 (flat tappet only). Will not accept rail rockers. 289-302 V8s require Head Bolt Bushings #9680 and either Head Bolt Kit #8552 (7/16") or stock head bolts. Match with Edelbrock head gasket sets on pages 44-45. Bare heads will have valve guides and seats installed, but will require final sizing & a valve job to match the valves you will be using. Recommended spark plugs 14mm x 3/4" reach with flat gasket seat (Champion RC12YC).

(A) Width of slot in guide plate  
(B) Recommended valve sizes, not maximum  
(C) Approximate figures  
(D) Valves .120" longer than stock  
(G) Head bolt torque in ft/lbs; studs use manufacturer's specs (see instructions for lube/sealer)

# S/B FORD CYLINDER HEADS

**Edelbrock**



## SPECS: #602579

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.46"
Rocker stud diameter .....	3/8"
Pushrod diameter (A) .....	5/16"
Maximum valve lift.....	.575"
Bolt torque (G).....	70/80

<b>Intake</b>		<b>Exhaust</b>	
Port volume .....	170cc	Port volume .....	60cc
Valve size.....	1.94"	Valve size.....	1.55"

## FLOW DATA @ 28" H<sub>2</sub>O: #602579

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
62	122	175	213	228	232	-	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
50	93	125	140	146	150	-	

## SPECS: #60379 | #60289 #60399 | #60299

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.46"
Rocker stud diameter .....	—
Pushrod diameter (A) .....	—
Maximum valve lift.....	.575"
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>		<b>Exhaust</b>	
Port volume .....	170cc	Port volume .....	60cc
Valve size (60379/60289) .....	1.90"	Valve size .....	1.60"
Valve size (60399/60299) .....	2.02"		

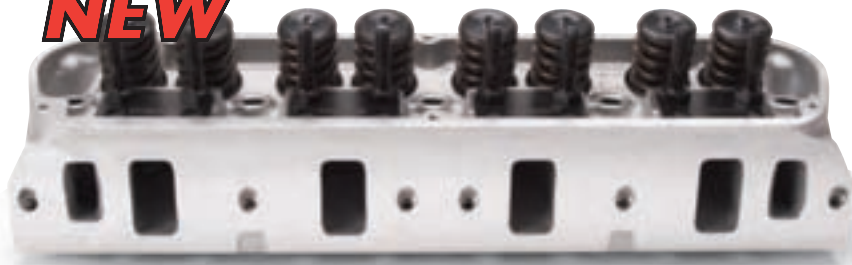
## FLOW DATA @ 28" H<sub>2</sub>O: #60289 | #60379

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
72	131	185	214	223	226	-	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
57	105	131	156	168	175	-	

## FLOW DATA @ 28" H<sub>2</sub>O: #60299 | #60399

<b>Intake</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
70	130	185	219	229	226	-	
<b>Exhaust</b>							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
57	104	142	163	172	175	-	

**NEW**



SCCA Approved #602579

## SCCA LEGAL HEADS FOR AMERICAN SEDAN COMPETITION

These heads are designed exclusively for the SCCA American Sedan Series Class. They feature 1.94" intake, 1.55" exhaust valve sizes and non interlocking valve seats. To comply with class rules, there is no blending work in the intake entries, exhaust exits or bowl area of the intake or exhaust. The casting is manufactured of A356 aluminum and heat treated to T6 spec for superior quality. All heads include manganese-bronze valve guides, one-piece stainless steel valves with hardened tips, powdered metal valve seats and Heli-Coil threaded inserts in the exhaust and rocker stud holes. Bare heads will require final sizing of the valve guides and proper valve job prior to the installation of valves. All Edelbrock SCCA RPM heads are engraved with the SCCA approved logo and are legal for American Sedan Class. For additional information, please refer to the SCCA rule book. Match with SCCA approved Performer RPM intake.

Bare (single) Complete (single)

SCCA legal Small-Block Ford RPM .....#602479\* **NEW** #602579\*

## FORD 5.0/5.8L



Performer 5.0/5.8L #60379

**50 state legal**

## PERFORMER 5.0/5.8L HEADS

- Direct bolt-on heads for 1982-95 5.0L and 5.8L V8s
- Torque improved more than 80 ft/lbs. over stock on a '93 5.8L engine when these heads were combined with the Edelbrock Total Power Package
- These heads accept 1982-95 5.0L V8 pedestal mount rocker arms and valvetrain

Bare (single) Complete (single)

Performer 5.0/5.8L with 1.90" intake valves.....	#60369	#60379
Performer 5.0/5.8L with 1.90" intake valves machined for Fel-Pro® Loc Wire™ gaskets .....	N/A	#60289
Performer 5.0/5.8L with 2.02" intake valves.....	#60389	#60399
Performer 5.0/5.8L with 2.02" intake valves machined for Fel-Pro® Loc Wire™ gaskets .....	N/A	#60299

**Important Notes:** 1986 5.0L need pistons notched for clearance. Will not accept rail rockers. 5.0L requires Head Bolt Bushings #9680 and either Head Bolt Kit #8552 (7/16") or stock head bolts. Match with Edelbrock head gasket sets on pages 44-45. Bare heads will have valve guides & seats installed, but will require final sizing & a valve job to match the valves you will be using. Recommended spark plugs 14mm x 3/4" reach with flat gasket seat (Champion RC12YC).

(J) 70/80 for 7/16" bolts;  
100/110 for 1/2" bolts

(K) Flat tappet valve springs;  
Roller lifter springs = .670"

(N) 65/70 for 7/16" bolts;  
100/110 for 1/2" bolts

(M) For use with mechanical roller cams (O) See manufacturers' specs

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# CYLINDER HEADS S/B FORD



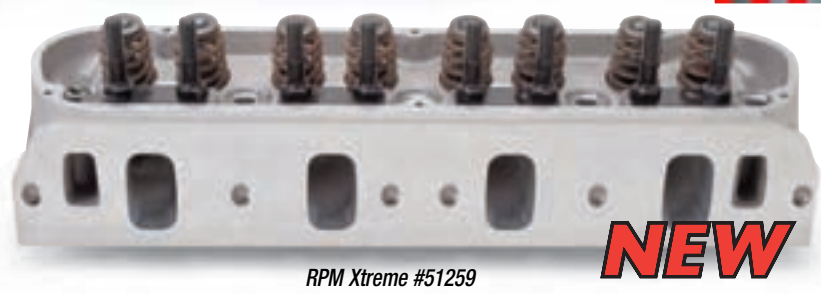
SPECS: #51259

Chamber volume.....	59cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.30"
Rocker stud diameter .....	7/16"
Pushrod diameter (A) .....	5/16"
Maximum valve lift.....	.600"
Bolt torque (G).....	70/80

<b>Intake</b>	<b>Exhaust</b>
Port volume .....202cc	Port volume .....75cc
Valve size.....2.02"	Valve size.....1.57"

FLOW DATA @ 28" H<sub>2</sub>O: #51259

Intake						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
78	146	213	257	281	292	-
Exhaust						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
63	119	173	197	205	209	-



RPM Xtreme #51259

## RPM XTREME

The RPM Xtreme for small-block Ford is an all new design that is CNC ported where it counts to achieve optimal air-flow for maximum horsepower and torque in high performance street and light duty racing applications. The casting and port design are all new and engineered to be as close to perfect as possible. To ensure consistency from port to port, the RPM Xtreme is treated to a fully CNC ported 59cc combustion chamber, and then CNC ported in the bowl area for a smooth transition into the valve seat. The intake runner entries and exhaust runner exits are partially CNC ported for improved air-flow. These heads feature 2.02" intake and 1.57" exhaust 8mm stem valves and are equipped with conical valve springs and titanium retainers for a lightweight and durable valve train combo. RPM Xtreme small-block Ford heads have an aggressive 18° valve angle for maximum performance and accepts common intake manifolds such as Edelbrock Performer RPM and RPM II.

*Bare (single)*      *Complete (single)*

RPM Xtreme Small-Block Ford .....N/A .....**NEW**...51259\*

**Important Notes:** Match with Edelbrock head gasket sets on pages 44-45.



Victor Jr. Ford #77189

## VICTOR JR. 20° FORD

- 500+ horsepower potential out-of-the-box using stock valve train geometry
- High-flowing 210cc intake ports and .130" raised 75cc exhaust ports
- Available with 60cc or 70cc combustion chambers
- 70cc combustion chambers are ideal for turbocharged and supercharged applications
- CNC gasket-matched port entries/exits with blended valve bowls
- Spark plug holes and valves are in the stock location
- Valve cover rail raised .150"
- A relief in the head allows most roller lifters to be changed without removing heads

*Victor Jr. 20° with 60cc Combustion Chambers*      *Bare (single)*      *Complete (single)*

**Complete with springs for mechanical flat tappet or hydraulic roller cams**.....N/A .....#77189\*  
**Complete with springs for mechanical roller cams**.....N/A .....#77199\*  
**Bare or with valves only** (add your own springs) .....#77169\* .....#77179\*

*Victor Jr. 20° with 70cc Combustion Chambers*      *Bare (single)*

**Bare** (add your own valves and springs) .....#77389\*  
**Machined for Fel-Pro® Loc Wire Gaskets**.....#77399\*

**Important Notes:** (A) Check cam manufacturer's specs for compatibility with valve springs, see page 137 for spring rates. (B) Recommended valve sizes. Match with Edelbrock head gasket sets on pages 44-45. Use Head Bolt Kits on page 170 for easy installation. These heads require the use of a 14mm, 3/4" reach, flat gasket spark plug with a heat range appropriate to your application.

(A) Width of slot in guide plate  
 (B) Recommended valve sizes, not maximum

(C) Approximate figures  
 (D) Valves .120" longer than stock

(G) Head bolt torque in ft/lbs; studs use manufacturer's specs (see instructions for lube/sealer)

\*Not legal for sale or use on pollution controlled motor vehicles.

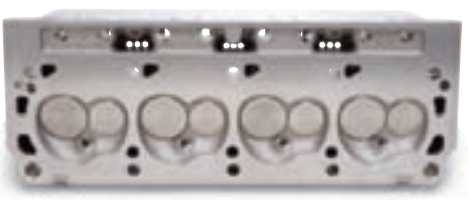
SPECS: #77179 | #77189 | #77199

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.55"
Rocker stud diameter .....	7/16"
Pushrod diameter (A) .....	5/16"
Maximum valve lift.....	.650" (K)
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	<b>Exhaust</b>
Port volume .....210cc	Port volume .....75cc
Valve size.....2.05"	Valve size.....1.60"

FLOW DATA @ 28" H<sub>2</sub>O: #77179

Intake						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
64	127	186	234	268	291	285
Exhaust						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
54	108	140	167	189	195	199



## SPECS: #61269 | #61279

Chamber volume.....	65cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.55"
Rocker stud diameter .....	—
Pushrod diameter (A) .....	—
Maximum valve lift .....	—
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	<b>Exhaust</b>
Port volume .....230cc	Port volume .....80cc
Valve size.....2.10"	Valve size.....1.60"

## FLOW DATA @ 28" H<sub>2</sub>O: #61269

<b>Intake</b>						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
67	141	209	254	287	309	321
<b>Exhaust</b>						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
51	110	174	207	218	221	224

## FLOW DATA @ 28" H<sub>2</sub>O: #61279

<b>Intake</b>						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
67	141	209	254	287	309	321
<b>Exhaust</b>						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
52	110	173	210	221	224	227

## SPECS: #61309

Chamber volume.....	62cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.55"
Rocker stud diameter .....	—
Pushrod diameter (A) .....	—
Maximum valve lift .....	—
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	<b>Exhaust</b>
Port volume .....225cc	Port volume .....78cc
Valve size.....2.08"	Valve size.....1.60"

## FLOW DATA @ 28" H<sub>2</sub>O

<b>Intake</b>						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
65	142	207	260	296	312	318
<b>Exhaust</b>						
.100"	.200"	.300"	.400"	.500"	.600"	.700"
56	112	176	207	221	226	228



Victor Jr. Pro-Port CNC #61269

## VICTOR JR. 20° CNC

- Designed for Ford 289-351W race or ultra high-performance applications
- Fully CNC-ported combustion chambers, intake and exhaust ports
- Capable of 600+ horsepower right out-of-the-box!
- Flows 320+ cfm through a 2.10" intake on a stock 4" bore
- #61269 has stock exhaust bolt pattern & flows 220+ cfm through a 1.60" exhaust valve
- #61279 has a 2.5" exhaust bolt pattern for use with our Header Flange Plate #7722 and flows 240+ cfm through a 1.60" valve on a stock 4" bore
- Un-machined Pro-Port Raw version also available for head porters (see pages 166-169)

*Bare (single)*

Victor Jr. Pro-Port CNC Ford (standard exh bolt pattern) .....	#61269*
Victor Jr. Pro-Port CNC Ford (2.5" spread exh bolt pattern) .....	#61279*

**Important Notes:** These heads require the use of a 14mm, 3/4" reach, flat gasket spark plug with a heat range appropriate to your application.



## HEADER FLANGE PLATES

These plates must be used with Victor Ford heads #61279, #61309, #77219, #610969, #612969 and #770969 due to the unique bolt pattern. 2-1/2" bolt spacing allows room for large competition headers. Header plates are laser-cut from 3/8" mild steel.

Flange Plates for Victor Ford heads (pair) .....	#7722
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Glidden Victor Jr. 18° #61309

## GLIDDEN VICTOR JR. 18° CNC

- Based on our popular Victor Jr. CNC head for small-block Ford
- Fully CNC-ported combustion chambers, intake and exhaust ports
- Casting is "rolled over" two degrees before machining, yielding a valve angle of 18°
- With a chamber design by Billy Glidden and better flow above 0.500" valve lift, these heads produce more power than current 20° heads
- 2.5" exhaust bolt pattern for use with our Header Flange Plate #7722

*Bare (single)*

Glidden Victor Jr. 18° Pro-Port CNC Ford .....	#61309*
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**Important Notes:** These heads require the use of a 14mm, 3/4" reach, flat gasket spark plug with a heat range appropriate to your application.

(J) 70/80 for 7/16" bolts;  
100/110 for 1/2" bolts

(K) Flat tappet valve springs;  
Roller lifter springs = .670"

(N) 65/70 for 7/16" bolts;  
100/110 for 1/2" bolts

(M) For use with mechanical roller cams (O) See manufacturers' specs

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# CYLINDER HEADS S/B FORD



**NEW**



Victor #612969

## VICTOR 15°

These cylinder heads are designed for maximum effort competition racing on 289 – 351+ cubic inch based engines. The inline valve configuration features a 15° valve angle and a modern combustion chamber design allows for high compression without large piston domes. The intake ports are raised .380"; however the intake flange has been extended to maintain proper port alignment with standard intake manifolds. The exhaust ports are patterned with a 2.50" spacing and raised .520" for high flow potential. These heads do require shaft mounted rockers; please contact Jessel and T&D for details. Two applications are available, semi-finished and fully CNC ported. The #77219 includes 47cc combustion chambers, ductile iron interlocking valve seats, bronze valve guides and requires professional preparation. The #612969 is a fully CNC ported version that features HIP processed casting for high density. The 60cc combustion chambers, 276cc intake ports and 95cc exhaust ports are fully CNC ported for maximum flow out of the box. Additional qualities include a 5/8" thick deck, 11/32" bore valve guides, and 1.935" valve centerlines. Edelbrock recommends 2.100" intake valves and 1.650" exhaust valves with 5.45" overall length.

**Bare (single)** ..... **HIP'd**

**Semi-finished** (requires professional preparation) ..... **#77219\*** ..... **N/A**  
**Fully CNC ported** ..... **N/A** ..... **NEW #612969\***  
**End Seal Spacers** (2 pair, required for Victor Ford heads) ..... **#7726**

**Important Notes:** 3/8" thick header flange available, #7722. Requires end seal spacers #7726. These heads require the use of a 14mm, 3/4" reach, flat gasket spark plug with a heat range appropriate to your application.

**NEW**



Glidden/Victor #770969

## GLIDDEN/VICTOR SMALL-BLOCK FORD 15°

These cylinder heads are a CNC replication of the heads Billy Glidden designed and used on his NMRA Hot Street engine. Designed for maximum effort competition 289 – 351+ cid, these heads have produced as much as 750 horsepower from 360 cid, out of the box. The high-quality casting is treated to HIP processing to eliminate any risk of porosity for high density and extreme durability. The inline valve configuration features a 15° valve angle with the intake guides relocated .095" away from the cylinder bore and the exhaust guides moved .060" toward the cylinder wall. These valve locations combined with a unique combustion chamber achieve in-cylinder mixture motion and subsequent flame travel for high piston speed. The intake ports are raised .380" and the intake flange has been machined to accept any intake that matches the block. The exhaust ports are patterned with a 2.50" spacing and raised .520" for high flow potential. These heads do require shaft mounted rockers; please contact Jessel and T&D for details. Additional qualities include a 5/8" thick deck, 11/32" bore valve guides, 1.900" valve centerlines, and 1.63" diameter spring pads. Edelbrock recommends 2.150" intake valves and 1.560" exhaust valves. The #770969 is the Pro-Port version and requires professional preparation.

**HIP'd**

**Pro-Port with HIP processed casting**  
 (requires professional preparation) ..... **NEW #770969\***  
**Fully CNC ported** ..... **NEW #610969\***

**Important Notes:** 3/8" thick header flange available, #7722. Requires end seal spacers #7726. These heads require the use of a 14mm, 3/4" reach, flat gasket spark plug with a heat range appropriate to your application.

(A) Width of slot in guide plate  
 (B) Recommended valve sizes, not maximum  
 (C) Approximate figures  
 (D) Valves .120" longer than stock  
 (G) Head bolt torque in ft/lbs; studs use manufacturer's specs (see instructions for lube/sealer)

\*Not legal for sale or use on pollution controlled motor vehicles.

### SPECS: #77219

Chamber volume.....	47cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.63"
Rocker stud diameter .....	—
Pushrod diameter (A) .....	—
Maximum valve lift .....	—
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	<b>Exhaust</b>
Port volume .....240cc	Port volume .....80cc
Valve size.....2.125"	Valve size.....1.625"

### SPECS: #612969

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.63"
Rocker stud diameter .....	—
Pushrod diameter (A) .....	—
Maximum valve lift .....	—
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	<b>Exhaust</b>
Port volume .....276cc	Port volume .....95cc
Valve size.....2.100"	Valve size.....1.650"

### FLOW DATA @ 28" H<sub>2</sub>O

Intake							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
70	141	212	273	315	343	355	
Exhaust							
.100"	.200"	.300"	.400"	.500"	.600"	.700"	
53	105	166	204	227	237	242	

### SPECS: #610969

Chamber volume.....	60cc
Deck thickness .....	5/8"
Valve spring diameter .....	1.63"
Rocker stud diameter .....	7/16"
Pushrod diameter (A) .....	5/16"
Maximum valve lift.....	.580 (K)
Bolt torque (G) .....	70/80 (J)

<b>Intake</b>	<b>Exhaust</b>
Port volume .....280cc	Port volume .....94cc
Valve size.....2.15"	Valve size.....1.56"

End Seal Spacers #7726

